



**2-Flute, Ball End,  
30° Helix (0.039-.071)**

Cutter ø	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
.039	.117	1-1/2	1/8	<a href="#">RE15239</a>	<a href="#">RE25439</a>
.040	.060	1-1/2	1/8	<a href="#">RE25940</a>	<a href="#">RE25840</a>
.040	.120	1-1/2	1/8	<a href="#">RE15240</a>	<a href="#">RE25440</a>
.041	.123	1-1/2	1/8	<a href="#">RE15241</a>	<a href="#">RE25441</a>
.042	.126	1-1/2	1/8	<a href="#">RE15242</a>	<a href="#">RE25442</a>
.043	.129	1-1/2	1/8	<a href="#">RE15243</a>	<a href="#">RE25443</a>
.044	.132	1-1/2	1/8	<a href="#">RE15244</a>	<a href="#">RE25444</a>
.045	.068	1-1/2	1/8	<a href="#">RE25945</a>	<a href="#">RE25845</a>
.045	.135	1-1/2	1/8	<a href="#">RE15245</a>	<a href="#">RE25445</a>
.046	.138	1-1/2	1/8	<a href="#">RE15246</a>	<a href="#">RE25446</a>
.047	.071	1-1/2	1/8	<a href="#">RE25947</a>	<a href="#">RE25847</a>
.047	.141	1-1/2	1/8	<a href="#">RE15247</a>	<a href="#">RE25447</a>
.048	.144	1-1/2	1/8	<a href="#">RE15248</a>	<a href="#">RE25448</a>
.049	.147	1-1/2	1/8	<a href="#">RE15249</a>	<a href="#">RE25449</a>
.050	.075	1-1/2	1/8	<a href="#">RE25950</a>	<a href="#">RE25850</a>
.050	.150	1-1/2	1/8	<a href="#">RE15250</a>	<a href="#">RE25450</a>
.051	.153	1-1/2	1/8	<a href="#">RE15251</a>	<a href="#">RE25451</a>
.052	.156	1-1/2	1/8	<a href="#">RE15252</a>	<a href="#">RE25452</a>
.053	.159	1-1/2	1/8	<a href="#">RE15253</a>	<a href="#">RE25453</a>
.054	.162	1-1/2	1/8	<a href="#">RE15254</a>	<a href="#">RE25454</a>
.055	.083	1-1/2	1/8	<a href="#">RE25955</a>	<a href="#">RE25855</a>
.055	.165	1-1/2	1/8	<a href="#">RE15255</a>	<a href="#">RE25455</a>
.056	.168	1-1/2	1/8	<a href="#">RE15256</a>	<a href="#">RE25456</a>
.057	.171	1-1/2	1/8	<a href="#">RE15257</a>	<a href="#">RE25457</a>
.058	.174	1-1/2	1/8	<a href="#">RE15258</a>	<a href="#">RE25458</a>
.059	.177	1-1/2	1/8	<a href="#">RE15259</a>	<a href="#">RE25459</a>
.060	.090	1-1/2	1/8	<a href="#">RE25960</a>	<a href="#">RE25860</a>
.060	.180	1-1/2	1/8	<a href="#">RE15260</a>	<a href="#">RE25460</a>
.061	.183	1-1/2	1/8	<a href="#">RE15261</a>	<a href="#">RE25461</a>
.062	.093	1-1/2	1/8	<a href="#">RE25962</a>	<a href="#">RE25862</a>
.062	.186	1-1/2	1/8	<a href="#">RE15262</a>	<a href="#">RE25462</a>
.063	.189	1-1/2	1/8	<a href="#">RE15263</a>	<a href="#">RE25463</a>
.064	.192	1-1/2	1/8	<a href="#">RE15264</a>	<a href="#">RE25464</a>
.065	.098	1-1/2	1/8	<a href="#">RE25965</a>	<a href="#">RE25865</a>
.065	.195	1-1/2	1/8	<a href="#">RE15265</a>	<a href="#">RE25465</a>
.066	.198	1-1/2	1/8	<a href="#">RE15266</a>	<a href="#">RE25466</a>
.067	.201	1-1/2	1/8	<a href="#">RE15267</a>	<a href="#">RE25467</a>
.068	.204	1-1/2	1/8	<a href="#">RE15268</a>	<a href="#">RE25468</a>
.069	.207	1-1/2	1/8	<a href="#">RE15269</a>	<a href="#">RE25469</a>
.070	.105	1-1/2	1/8	<a href="#">RE25970</a>	<a href="#">RE25870</a>
.070	.210	1-1/2	1/8	<a href="#">RE15270</a>	<a href="#">RE25470</a>
.071	.213	1-1/2	1/8	<a href="#">RE15271</a>	<a href="#">RE25471</a>



Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	-0.0001, -0.0003	+0.0002, -0.0002



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